



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D5101-5**Job Sheet 182770****Part No:** D5101-5**Job Qty:** 18 ea**Part Name:** Insert**Part Weight:** 0 lbs**Status:** Scheduled**Priority:** Medium**Job Created:** 8/31/18**Job Tracking No:****Due Date:** 9/7/18**Created By:** Jason Leroux**Type:** Stock**Description:****Note:** DWG REV C SHEET 4 IPP REV:A NEW ISSUE 14-12-18 JLM VERIFIED BY:DD**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea		9/7/18	0.00	0.00	Start Up Machining-3		JB 18-08-31
100	Doosan	18 pcs		9/7/18	0.03	1.37	Doosan		JB 18-08-31
120	QC	18 pcs		9/7/18	0.00	0.00	QC8		JB 18-08-31
130	HandFinish	18 pcs		9/7/18	0.00	0.35	HandFinish1		D.R. 18-09-14
150	QC	18 pcs		9/7/18	0.00	0.00	QC7-4		38
160	Packaging	18 pcs		9/7/18	0.00	0.00	Packaging3-2 FG001 JJ		SEP 07 2018
170	QC21-SA	18 Ea		9/7/18	0.00	0.00	QC21		SEP 11 2018

Part Op 100 - TURN AS PER FOLIO FB 358
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.750	6061-T6 Round Bar .750"	.7560 ft (.042 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.750	1	39	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Insert	0.563inches ± 0.010			
2	Insert	0.160inches ± 0.030			
3	Insert	0.500inches ± 0.030			
4	Insert	0.060 ± 0.030			

**Container No:** S107507**Part:** D5101-5**Job No:** 182770**Serial No/Batch:** S107507**Revision:****Inspector:****Exp Date:****Instructions:** Various STC's

Date: 08/31/18

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com